

Metal Finishing Cleaning & Rust Inhibitive Product Guide

Products For:

- Single Step Cleaning & Rust Inhibitor Applications
- Multi - Stage Wash Systems
- Stripping Applications
- Tumbler / Vibratory Machines
- Metalworking Fluids

Your Specific Application:

Use	Product	Form	Dilution	pH	Application	Features
Pre-cleaner	210-A	Powder	1-2 oz/gal	12	Spray washer	130-160 F, non-caustic
Pre-cleaner	220-C	Powder	1-2 oz/gal	13	Spray washer	140-160 F, caustic
Pre-cleaner	413-A-AA-LT	Liquid	2-3% vol	12	Spray washer	100-140 F, non-caustic
Pre-cleaner	419-C	Liquid	2-3% vol	13	Spray washer	120-160 F, caustic
Pre-cleaner	316-AS-OS	Powder	1-2 oz/gal	12	Immersion tank	160-210 F, non-caustic
Pre-cleaner	301-C	Powder	1-2 oz/gal	13	Immersion tank	160-210 F, caustic
Pre-cleaner	LC-4411B-ARI	Liquid	6-8% vol	11	Multi-purpose	100-140F, non-caustic, inhibited
Pre-cleaner	LC-8811B-ARI	Liquid	3-5% vol	11	Multi-purpose	100-140F, non-caustic, inhibited
Iron phosphate	Paint Lok 550	Liquid	2-3% vol	3.5 to 4.5	Spray washer	100-140 F, steel, moly coating
Iron phosphate	Paint Lok 550-F	Liquid	2-3% vol	3.5 to 4.5	Spray washer	100-140 F, multi-metal, moly coating
Iron phosphate	Paint Lok 550-HT	Liquid	2-3% vol	3.5 to 4.5	Spray washer	130-160 F, steel, moly coating
Iron phosphate	Paint Lok 550-HT-F	Liquid	2-3% vol	3.5 to 4.5	Spray washer	130-160 F, multi-metal, moly coating
Iron phosphate	Paint Lok 550-MW	Liquid	2-3% vol	4.5 to 6	Spray washer	120-150 F, steel, organic coating
Iron phosphate	Paint Lok 550-MW-LT-ABF	Liquid	2-3% vol	4.5 to 6	Spray washer	120-150 F, multi-metal, organic coating
Iron phosphate	Paint Lok 540	Powder	3-4 oz/gal	3.5 to 4.5	Spray washer	140-160 F, multi-metal, moly coating
Iron phosphate	Paint Lok 580	Liquid	2-3% vol	3.5 to 4.5	Immersion tank	130-150 F, steel, moly coating
Iron phosphate	Paint Lok 580-F	Liquid	2-3% vol	3.5 to 4.5	Immersion tank	130-150 F, multi-metal, moly coating
Iron phosphate	Paint Lok Steam	Liquid	2-3% vol	3.5 to 4.5	Steam/pressure washer	Clean/phosphate in one step
Zinc phosphate	Paint Lok 600 series					
Sealer	Phos Seal NC	Liquid	.25% vol	7.5 to 9.5	Spray/spray washer	Nitrite sealer
Sealer	Phos Seal Z-100	Liquid	.25% vol	1.5 to 2.0	Spray/spray washer	Zirconate sealer
Sealer	Rinse 22	Liquid	.25% vol	3.5 to 5	Spray/spray washer	Moly sealer
Sealer	Rinse 22-NM	Liquid	.25% vol	3.5 to 5	Spray/spray washer	Organic sealer
Sealer	Rinse 11-NM	Liquid	.25% vol	3.5 to 6	Spray/spray washer	Organic sealer
Sealer	Sealer 408	Liquid	.25% vol	7.5 to 9.5	Spray/spray washer	Organic sealer-maximum salt spray hours
Paint stripper	201-AC	Liquid	1:1 to 1:10	13	Immersion	Caustic boosted paint stripper
Paint stripper	Gypsy Strip	Liquid	RTU	N/A	Immersion	Aluminum safe, non methylene chloride
Paint stripper	Stripper 100	Powder	4-16 oz/gal	13	Immersion	Caustic paint stripper
Paint stripper	Stripper 250-R-NP	Liquid	100%	acidic	Spray/immersion	Methylene chloride paint stripper
Paint stripper	Stripper 292-TP-F	Liquid	100%	acidic	Wipe	Methylene chloride thickened stripper
Tumbler	LC-8111 ARI	Liquid	1:1 to 1:20	11	Vibratory / Tumbler	Ambient to 120° Good Alkaline Cleaner
Tumbler	Tumble Free	Liquid	1:1 to 1:20	12	Vibrating finisher	Excellent cleaning characteristics
Tumbler	FST	Liquid	1:1 to 1:20	11	Vibrating finisher	Good rust inhibitor package
Tumbler	Rust Inhibitor 45-NX	Liquid	1:1 to 1:20	10	Vibrating finisher	Rust inhibitor additive
Steam cleaner	LC-4222-Assault-Plus	Liquid	1:1 to 1:50	13	Pressure washer	Economical
Steam cleaner	LC-8111-Assault	Liquid	1:1 to 1:50	13	Pressure washer	Economical
Steam cleaner	402-A	Liquid	1:1 to 1:50	10 to 11	Pressure washer	Economical
Anti-Weld Spatter	AS-2007	Liquid	RTU	9.5	Weld Spatter Protectant	Aqueous based, inhibited, protectant
Cutting Lubricant	Cool Cut I -101 (ferrous)	Liquid	3-7% vol	8.5 to 9	Cut, Drill, Grind, Mill, etc	Syn lube coolant, rust inhibited, & biocide
Cutting Lubricant	Cool Cut S -101 (all)	Liquid	3-7% vol	8.5 to 9	Cut, Drill, Grind, Mill, etc	Syn lube coolant, rust inhibited, & biocide
Cutting Lubricant	Cool Protect 240	Liquid	3-7% vol	8.5 to 9	Cut, Drill, Grind, Mill, etc	
Forming Lubricant	Cool Cut Supreme EP	Liquid	5-15% vol	9.5	Drawing, Forming & Stamping	Syn lube with EP additives

.....**Most Products above are available in our Drum-Buster™ Program.**

*** **Ask Our Sales Engineers to Assist You!**